

Date: Tuesday, 1/23/2007 7:33:30 AM  
 User: Kim Johnston

## Process Sheet

Customer	: CU-DAR001 Dart Helicopters Services		Drawing Name	: CUSHION		
Job Number	: 30397		Part Number	: D2182B		
Estimate Number	: 10158		Drawing Number	: D2182 REV C		
P.O. Number	: N/A		Project Number	: N/A		
This Issue	: 1/23/2007 S.O. No. : N/A		Drawing Revision	: C		
Prsht Rev.	: NC		Material	: N/A		
First Issue	: N/A		Due Date	: 1/29/2007		
Previous Run	: 28042		Qty:	350		
Written By			150	Um:	Each	
Checked & Approved By						
Comment	: Est: E 98.09.21 Re-done KS					

## Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :	
1.0	PG	PURCHASING	
		Comment: PURCHASING Issue P/O: 2935 Extrude per Dwg D2182	<i>C 07/01/24</i> 350
2.0	10173	NEOPRENE CUSHION	
		Comment: Qty.: 1.0000 f(s)/Unit Total : 150.0000 f(s) CUSHION	
3.0	PACKAGING 1	PACKAGING RESOURCE #1	
		Comment: PACKAGING RESOURCE #1 Receive & Inspect for Transit Damage	<i>P 07/01/08</i> 350
4.0	QC6	DIMENSIONAL CHECK	 EFFECTIVE 07-02-12 AUTH 1e RELEASED 07-02-14 DATE 64
		Comment: DIMENSIONAL CHECK	<i>U 07-02-14</i>
5.0	PACKAGING 1	PACKAGING RESOURCE #1	 <i>P 07/01/12</i> 350
		Comment: PACKAGING RESOURCE #1 Identify and Stock Location: 350	

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes  DQA:  Date: 07/02/17  
 QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

Date: Tuesday, 1/23/2007 7:33:31 AM  
User: Kim Johnston

## Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: CUSHION

Job Number: 30397

Part Number: D2182B

Job Number:



Seq. #: Machine Or Operation:

Description :

6.0 QC21

FINAL INSPECTION/W/O RELEASE



(350)

Comment: FINAL INSPECTION/W/O RELEASE

107/02/14

Job Completion



CLO7/02/12

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

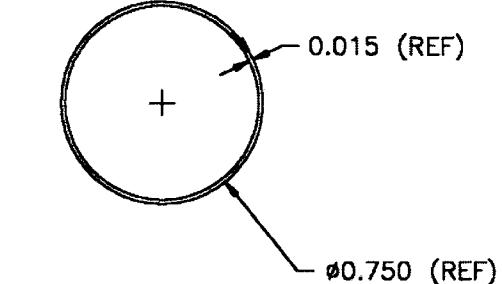
Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_  
 QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

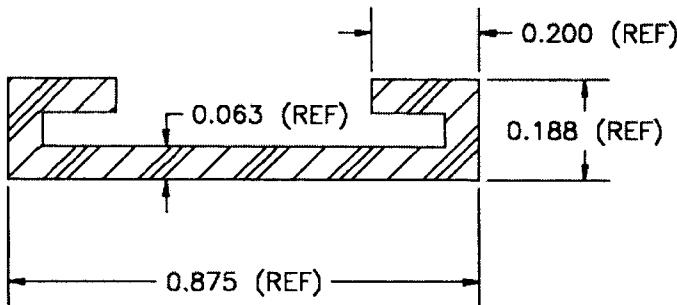
**RELEASED**  
97/05/16 DS

**DART**



D2182-050 HEAT SHRINK  
LENGTH

EG: 3.5 LONG: D2182-035  
10 LONG: D2182-100



D2182W050 RUBBER CUSHION  
LENGTH

EG: WHITE 3.5 LONG: D2182W035  
BLACK 10 LONG: D2182B100

MATERIAL: RAYCHEM RNF-100-3/4-CL  
HEAT SHRINKABLE INSULATION SLEEVING

SHOP COPY  
RETURN TO  
ENGINEERING  
UNCONTROLLED COPY  
SUBJECT TO AMENDMENT  
WITHOUT NOTICE  
WORK ORDER  
NO. 2039

MATERIAL: SANTOPRENE 101-73  
CONFORMS TO MIL-R-3065

PREPARED		DART AERO ACCESSORIES INC		REV. C
CHECKED	APPROVED	DATE	TITLE	
<i>DK</i>	<i>PW</i>	Jan. 6, 1995	D2182	SHEET 1 OF 1
B		97:04:07	RUBBER CUSHION	SCALE
C		97:05:14	ADD MATERIAL SPECIFICATION	
			ADD HEAT SHRINK	

615 - 020 - 1053

**Avid Products****CERTIFICATE OF COMPLIANCE**

This is to certify that the item(s) listed below shipped on 02/06/07 Customer P.O # 00002935 Lot # POA39590. Were manufactured and inspected in accordance with applicable drawings and/or specifications, unless noted herein.

Physical and/or chemical test reports of materials used are on file, subject to examination and substantiate conformance with applicable specification requirements.

QUANTITY SHIPPED

350

PART NUMBER

6004

DESCRIPTION/SPECIFICATION

SANTOPRENE 101-73

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**JORGE OSUNA  
SHIPPING**

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**02/06/07**

A large, roughly drawn oval surrounds the text "SANTOPRENE 101-73". A handwritten signature, appearing to read "Jorge Osuna", is written across the bottom right portion of this oval.

